

# Payload Sand and Slurry Pump

# 6-in Electric Dredge Pump



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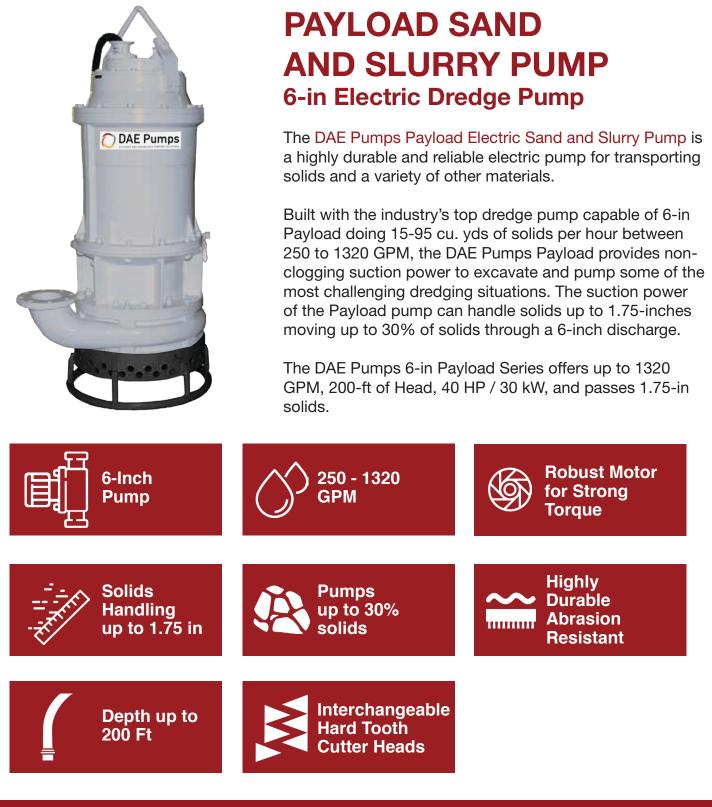
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UMPING SOLUTIONS

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# 6-in Payload

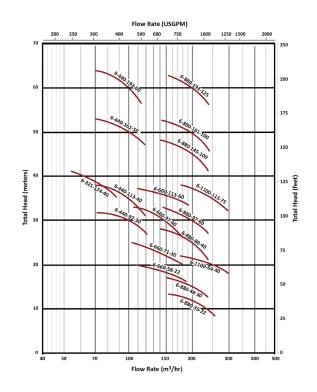
## **Pump Models**

| Model                      | GPM                 | Head (Ft)         | HP  | Yards <sup>3</sup> /Hour |
|----------------------------|---------------------|-------------------|-----|--------------------------|
| Payload 1000-6-321-124-40  | 250<br>321<br>382   | 132<br>124<br>116 | 40  | 18<br>23<br>28           |
| Payload 1000-6-440-97-30   | 308<br>440<br>528   | 106<br>97<br>87   | 30  | 22<br>32<br>39           |
| Payload 1000-6-440-113-40  | 308<br>440<br>528   | 122<br>113<br>103 | 40  | 22<br>32<br>39           |
| Payload 1000-6-440-161-50  | 308<br>440<br>528   | 171<br>161<br>151 | 50  | 22<br>32<br>39           |
| Payload 1000-6-440-193-60  | 308<br>440<br>528   | 206<br>193<br>177 | 60  | 22<br>32<br>39           |
| Payload 1000-6-660-58-22   | 462<br>660<br>792   | 64<br>58<br>48    | 22  | 64<br>58<br>48           |
| Payload 1000-6-660-71-30   | 462<br>660<br>792   | 80<br>71<br>64    | 30  | 34<br>49<br>58           |
| Payload 1000-6-660-97-40   | 462<br>660<br>792   | 106<br>97<br>87   | 40  | 34<br>49<br>58           |
| Payload 1000-6-660-113-60  | 462<br>660<br>792   | 122<br>113<br>103 | 60  | 34<br>49<br>58           |
| Payload 1000-6-880-35-22   | 616<br>880<br>1056  | 40<br>35<br>28    | 22  | 45<br>65<br>78           |
| Payload 1000-6-880-48-30   | 616<br>880<br>1056  | 55<br>48<br>43    | 30  | 45<br>65<br>78           |
| Payload 1000-6-880-80-40   | 616<br>880<br>1056  | 87<br>80<br>71    | 40  | 45<br>65<br>78           |
| Payload 1000-6-880-97-60   | 616<br>880<br>1056  | 106<br>97<br>87   | 60  | 45<br>65<br>78           |
| Payload 1000-6-880-145-100 | 616<br>880<br>1056  | 154<br>145<br>135 | 100 | 45<br>65<br>78           |
| Payload 1000-6-880-161-100 | 616<br>880<br>1056  | 171<br>161<br>151 | 100 | 45<br>65<br>78           |
| Payload 1000-6-880-193-125 | 616<br>880<br>1056  | 206<br>193<br>177 | 125 | 45<br>65<br>78           |
| Payload 1000-6-1100-64-40  | 770<br>1100<br>1320 | 73<br>64<br>57    | 40  | 87<br>81<br>98           |
| Payload 1000-6-1100-113-75 | 770<br>1100<br>1320 | 122<br>113<br>103 | 75  | 87<br>81<br>98           |

### Seals / Lubricant

Motor Side Seals: 2 Lip Seals (BUNA) Impeller Side Seals: 5 Lip Seals (3 BUNA + 2PTFE) + 1 V-ring (TPU) Oil type: ISO 320

### **Pump Curve**



### Materials

Casing: Spheroidal Cast Iron EN-GJS500-7 (EN 1563) Motor Housing: Cast Iron EN-GJL-250 (EN 1561) Wear Parts: High Chrome EN-GJN-HV600 (XCr18) (EN 12513) Main Shaft: High Tensile Steel 39NiCroMo3 (AISI 9840)

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# **DREDGING BENEFITS** DAE Pumps Payload Electric Sand & Slurry Pump Spec Sheet

Dredging is a key part of any industrial operation. Whether you're building canals or reclaiming land that's been left inactive for decades, dredging is an essential element of industrial operations. If you need to dredge, look no further than the dredge pump.

The benefits of using a dredge pump are many and offer a cost-effective solution for your industrial needs. this pump can be suspended by cables or attached to an excavator. Side agitators and a water jetting ring can be attached to these pumps for loosening material and helping feed the pump.

# **DREDGING APPLICATIONS**

Dredging is a key part of any industrial operation. Whether you're building canals or reclaiming land that's been left inactive for decades, dredging is an essential element of industrial operations. If you need to dredge, look no further than the dredge pump.

DAE Pumps Payload Series is ideal for removal of sediment, contaminants, tailing and cleaning to provide for safer navigation, reformation of shorelines and seafloor and other use at:

- Dams
- Ports
- Marinas
- Rivers
- Canals
- Lakes
- Ponds
- Oceans
- Channels

# ACCESSORIES

Enhance your pumping and dredging abilities with our premium add-ons. Our specialized equipment is designed to optimize your project by increasing solids production of your pump. Attachable add-ons are easy to install as the need arises. Contact us today to learn about the best add-ons available for your project.



WATER JETTING RING



# AGITATORS

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# DAE Pumps Designed And Engineered Pumping Solutions

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SOLUTIONS

### **ELECTRIC SLURRY PUMPS**

Durable electric slurry pumps. Versatile and rugged solution for the transfer of abrasive and high-density slurries in mining, civil construction, industry and other heavy-duty applications.

### **Versatile Heavy Duty Solution**

Payload Sand and Slurry Pump are a heavy duty, electric submersible slurry pumps designed to handle a wide range of slurries and abrasive particles in submersible applications in mining and industry.

Payload Sand and Slurry Pumps feature a rugged construction using the highest quality materials to ensure reliable performance and excellent service life. The high- quality electric motors incorporate multiple protection features to detect the ingress of water or excessive temperatures to shut off the pump and prevent damage.

### Large Cut Water Clearance

The pump casing features a large cut water clearance which allows the easy passage of large solids and reduces wear and erosion to improve service life and prevent loss of efficiency.

### **Integral Agitator**

The 27% chrome white iron agitator assists in pumping slurries by breaking up large particles and agitating high concentrations of solids.

#### **Heavy Duty Construction**

The pump casing, impeller, backplate, and agitator are manufactured from high-quality 27% chrome white iron. This extremely tough construction material can withstand continuous use in heavy-duty applications and allows the pump to transfer abrasive and dense slurries with minimal wear. The pumps feature a replaceable backplate allowing for simple servicing and easy replacement of worn components.

### **Motor Insulation**

Motor insulation is used to ensure reliable operation in heavy duty applications in temperatures up to +70 °C.

#### **Support Frame and Strainer**

A heavy-duty mild steel frame with round base and strainer provide excellent stability and durability whilst preventing blockages.



#### **Double Mechanical Seal**

A double mechanical seal provides excellent shaft sealing between the electric motor and the wet end. The seals are oil bath lubricated and feature carbon/ceramic seal faces in the wet end and tungsten ceramic faces in the drive end to provide excellent durability and service life across a wide range of duties and applications.

#### **Oil Chamber Leakage Probe**

The oil chamber incorporates a water leakage probe which detects when the water-to-oil ratio is too high and automatically shuts down the motor to prevent damage.

#### **Motor Float Switch**

A float switch is in the bottom of the motor to detect the ingress of water and shut down the motor to prevent damage due to shorting out.

#### **Motor Temperature Sensors**

Temperature sensors are in the motor stator to detect excessive temperatures and can shut down the motor to prevent damage due to overheating.

#### **Thrust Bearing Sensors**

Temperature and moisture sensors are in the motor thrust bearings to detect excessive temperatures and the ingress of water and shut down the motor to prevent bearing failure.

### **Optional External Cooling**

Cooling jackets can be provided with external water supply in high temperature applications to keep motor temperature down and prevent excessive stator and bearing damage.

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