

Appalachian 80

Self-Priming Surface Pump



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Appalachian 80 – Self-Priming Surface Pumps

The pump system consists of a centrifugal pump and a separator, which enables air to be separated from the liquid and be sucked by a vacuum pump - making automatic priming possible. Even with suction heights of several meters the machine rapidly evacuates the air from the suction pipe and starts to pump. Additionally, thanks to the semi-open impeller, the Appalachian range is also suitable for pumping liquids with solids in suspension.

Applications

DAE Pumps has decades of experience in designing and producing pumps. We have put those years of expertise into providing a solutions portfolio that works across multiple applications. The Appalachian range is packed with features that not only meet but exceed the needs of the market. We are focused on an efficient, extremely versatile pump that is suitable for many industries, including construction, general dewatering and emergency applications, such as flood clean up.

Test according to UNI EN ISO 9906 standard - level 2

Priming time: 30 s from 4.9 ft (1.5 m) Test liquid: clean water, density 1,000 kg/m3

Max absorbed power: 78.0 kW - 104.6 HP (2,200 rpm)

Spherical solids handling: D. 3" (76 mm)

Benefits

Pump: High efficiency: 75% (B.E.P.)

Rapid "dry" priming: Up to a height of 24.6 ft (7.5 m) **High resistance:** To abrasive liquids and turbid sandy

waters

Semi-open impeller: Solids handling up to 3" (76 mm) **Diaphragm vacuum pump:** Oil free suitable for dry running: no contamination of the environment Mechanical shaft seal in oil bath: It allows the "dry

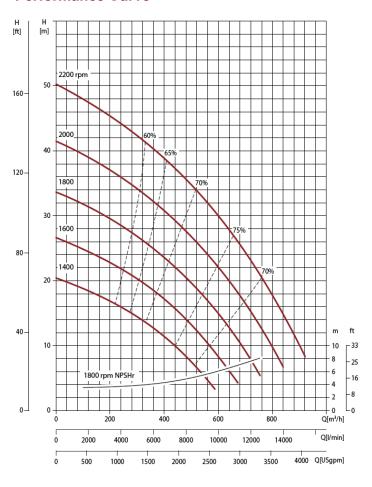
running" operation of the pump

Wear plate: Cast iron wear plate that is easily

replaceable

Easy maintenance: Hinged cover for direct access to the impeller (without lifting devices). Link belt quick to replace on the field.

Performance Curve





Technical data

Pump

Model	Appalachian 80	
Qmax	850 m³/h – 14,170 l/min (2,740 GPM)	
Hmax	50 m (164 ft)	
Q max eff.	660 m³/h – 11,000 l/min (2,900 GPM)	
Eff. max	75 %	
Suction port	Flanged - ANSI 200	
Delivery port	Flanged - ANSI 200	
Impeller type	Semi-Open, 2 vane	
Solids handling	76 mm (3.0 ")	
Material	G11	
Casing	EN-GJL-200 cast iron	
Impeller	EN-GJS-500 cast iron	
Wear plates	EN-GJL-200 cast iron	
Number of plates	1	
Shaft	39NiCrMo4 steel	
Flushing	Yes	
Mechanical seal	Tungsten carbide / Tungsten carbide	
Elastomers	VITON	
Lubrication	Oil	

Priming system

Vacuum pump	V20	
Vacuum pump type	Diaphragm	
Nominal air capacity	50 m³/h (29.4 cfm)	
Max vacuum	0.9 bar	
Separator type	-	
Separator material	EN-GJL-200 cast iron	
Drives	Link belt	

Fngine

Engine						
Make		Perkins				
Model		904J-E36TA				
Туре		Direct Injection Diesel				
Displacement		3,621 cm³ (151 in³)				
No. cylinders		4				
Cooling		Liquid with radiator				
Rpm type		Variable				
Standard speed		2,200 rpm				
US emissions		EPA Tier 4F				
Starting		Electric				
Starting voltage		24 V				
Oil change interval		DOC + SCR				
Speed [rpm]	1200	1800	2000	2200		
Power [kW]*	69.5	72.6	74.4	74.4		
Power [HP]	93.2	97.4	99.7	99.7		

^{*} continuous power ISO 3046 ICXN





Control panel

Model PW 750
Manual operation
Automatic operation: start-stop with transducers or floats
Digital display with 6 languages (EN, SV, FR, DE, ES, IT) with:
Hour meter, Rev counter, Liquid temperature, Oil pressure and temperature
Battery voltmeter, Fuel Level (%) and consumption (I/h)
Automatic engine shutdown in case of:
- low oil pressure
- engine overheating
- low battery voltage
(engine failure alarms with LED lights and display message)
Service time (hours)
Emergency stop button
Push-button accelerator (up/down)
(PW1 FleetLink control as option)

Arrangement

Technical data	
Material	ASTM A36 steel
Coatings	Polyester powder, average thickness of 3 MIL
Features	Lifting beam
Battery	Acid charge Pb-Ca maintenance free,
	12 V – 185 Ah – 1300 A
Tank	81 USG
Locking keys	Fuel cap
Fuel consumption	3.5 US Gal/hr @2200 rpm @BEP
H suction port	32 in (2.7 ft)
Dry weight	5100 lbs

Dimensional

