

APPALACHIAN 66K

Self-Priming Surface Pump



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Appalachian 66K

Diesel / 74 HP / 2,640 GPM / 166' Head



Appalachian Series

The pump system consists of a centrifugal pump and a separator, which enables air to be separated from the liquid and be sucked by a vacuum pump - making automatic priming possible. Even with suction heights of several feet the machine rapidly evacuates the air from the suction pipe and starts to pump. The Appalachian series range is also suitable for pumping liquids with solids in suspension with best possible efficiency.

Applications

The Appalachian 66K pump is designed to withstand toughest applications and delivers best in class pumping efficiency. One of the most common areas of utilization is the mining and Oil & Gas segment where reliability, efficiency and versatility is the key to provide a customized solution. Other suitable applications within Construction and General dewatering, Municipal as well as General Industry are ideal for the Appalachian 66K pump. Self-priming pumps by DAE Pumps are packed with features that not only meet but exceed the needs of our customers.

Test according to UNI EN ISO 9906 standard - level 2B Test liquid: clean water, density 62.43 lb/ft3 (8.345 lb/gal)

Benefits

Efficiency

The 12" impeller with 79% efficiency at B.E.P. provides best pumping result with minimal efforts

Solid's handling

Closed impeller type with solids handling capability of 3" for trouble free operation

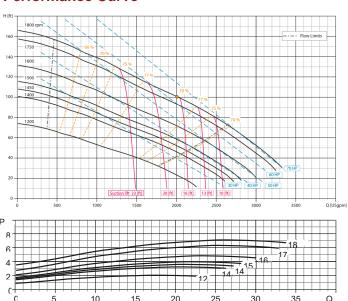
Easy maintenance

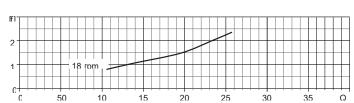
Hinged cover for direct access to the impeller and pump volute

Polyethylene Fuel tank

Corrosion-free PE tank provides longer lifetime and avoids tank cleaning due to oxidation

Performance Curve





Losses from priming system and check valve not included

Speed	Impeller Dia.	Solids Dia.	Ns	Suction	Discharge	No. Vanes
Various	12" / 315 mm	3" / 76 mm	1800 rpm	6" / 150 mm	6" / 150 mm	2



Technical Data

Pump

Model	Appalachian K66 (Soundproof / Open Tow)
Qmax	2,640 GPM
Hmax	166 ft
Q max eff.	2,010 GPM
Eff. max	79%
Suction port	6" Flange – ANSI class 150
Delivery port	6" Flange – ANSI class 150
Impeller type	Closed, 2 vane
Solids handling	3"
Material	G11
Casing	ASTM A536 ductile iron
Impeller	ASTM A536 ductile iron

Wear ring / Wear plate ASTM A48 Class 20 grey iron Shaft AISI 630 stainless steel Mechanical seal Silicon carbide / Silicon carbide / VITON Elastomers NBR + VITON Lubrication Grease (bearing) Check Valve ASTM A536 ductile iron + NBR rubber flap Separator Aluminum alloy

Priming system

Vacuum pump	
Vacuum pump type	Diaphragm
Nominal air capacity	50.0 cfm
Max vacuum	– 26.6 inHg
Drives	Link belt

Engine

Liigine		
Make	Kohler	
Model	KDI 2504 TCR	
Туре	Diesel turbo common rail	
Displacement	2.5 Liter (151 in³)	
No. cylinders	4	
Cooling	Liquid with radiator	
Rpm type	Variable	
Standard speed	1800 rpm	
US emissions	EPA Tier 4F	
Starting	Electric	
Engine system voltage	12 V	
Engine Power Rating	74 HP	



Control panel

Model	PW 900	
Manual ope	eration	
Automatic operation: start-stop with transducers or floats		
FleetLink Optional		

Arrangement

Technical data	
Material	ASTM A36 steel
Coatings	Epoxy powder, average thickness of 3 MIL
Features	Lifting beam. Forklift pockets. Pump access through hinged door. Protected PE fuel tank.
Battery	Acid charge Pb-Ca maintenance free 12V – 1100 CCA
Fuel Tank Capacity	90 USG Net Fuel capacity
Fuel Consumption	3.5 US Gal/hr @1800 rpm @BEP
Dry weight	3, 470 lbs. (Open) / 4, 020 lbs. (Enclosed)
Wet Weight	4,100 lbs. (Open) / 4, 650 lbs. (Enclosed)

Dimensional Drawing

